

Appl. No. 09/610,033
Reply to Office Action of May 26, 2006

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This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Currently Amended) A cellulose ester film comprising flat particles having aspect ratio of 2 to 7, wherein the aspect ratio is an average particle diameter/a thickness diameter of the particles and at least one side of the cellulose ester film has a dynamic friction coefficient of 0.3 to 1.5 wherein the dynamic friction coefficient is the dynamic friction measured in accordance with JIS-K-7125 (1987) between a facing material and a sliding material, wherein a front face of the cellulose film is the facing material and a reverse face of a second cellulose ester film of the same composition is the sliding material.

2. (Original) The cellulose ester film of claim 1 wherein average particle diameter of the particles having aspect ratio of 2 to 7 is 0.2 to 10 μm .

Appl. No. 09/610,033
Reply to Office Action of May 26, 2006

3. (Original) The cellulose ester film of claim 2 wherein the particles having aspect ratio of 2 to 7 are secondary particles of primary particles having an average particle diameter of not more than 0.2 μm .

4. (Original) The cellulose ester film of claim 2 wherein the particles having aspect ratio of 2 to 7 are primary particles having an average particle diameter of 0.2 to 10 μm .

5. (Previously Presented) The cellulose ester film of claim 1 wherein the cellulose ester film comprises particles having average particle diameter of 0.2 to 10 μm , average particle diameter of the particles having aspect ratio of 2 to 7 is 0.2 to 10 μm , the particles having aspect ratio of 2 to 7 is contained not less than 5 wt % of all particles having average diameter of 0.2 to 10 μm .

6. (Previously Presented) The cellulose ester film of claim 1 wherein a haze of the cellulose ester film is not more than 0.6 percent in terms of thickness of 80 μm .

Appl. No. 09/610,033
Reply to Office Action of May 26, 2006

Claim 7 (Canceled).

8. (Original) The cellulose ester film of claim 1 wherein tear strength of the cellulose ester film in terms of thickness of 80 μm is 18 g or more.

9. (Original) The cellulose ester film of claim 1 wherein the cellulose ester film contains 50 weight % or more of lower fatty acid ester of cellulose.

10. (Original) The cellulose ester film of claim 1 wherein the cellulose ester film is a film for the use of liquid crystal display.

11. (Original) The cellulose ester film of claim 10 wherein the cellulose ester film is a protective film for polarizing plate or a optical compensating film.

12. (Original) The cellulose ester film of claim 11 wherein in-plane retardation R_0 of the protective film for polarizing plate or the optical compensating film is not more than 20 nm.

Appl. No. 09/610,033
Reply to Office Action of May 26, 2006

13. (Previously Presented) A polarizing plate comprising a first protective film for polarizing plate, a polarizing element, and a second protective film for polarizing plate, wherein the first protective film and/or the second protective film comprises a cellulose ester film, wherein the cellulose ester film comprises particles having aspect ratio of 2 to 7 and at least one side of the cellulose ester film has a dynamic friction coefficient of 0.3 to 1.5.

14. (Previously Presented) A liquid crystal display comprising a first polarizing plate, a liquid crystal cell, and a second polarizing plate provided at inner portion with respect to the first polarizing plate and the liquid crystal cell, wherein

the first polarizing plate has a first polarizing element, a first protective film provided on a surface of the first polarizing element which surface is not faced to the liquid crystal cell, and a second protective film provided on a surface of the first polarizing element which surface is not faced to the liquid crystal cell,

the second polarizing plate has a second polarizing element, a third protective film provided on a surface of the second polarizing element which surface is faced to the liquid crystal

Appl. No. 09/610,033
Reply to Office Action of May 26, 2006

cell, and a fourth protective film provided on a surface of the second polarizing element which surface is faced to the liquid crystal cell,

wherein at least one of the first, second, third and fourth protective film comprises a cellulose ester film, wherein the cellulose ester film comprises particles having an aspect ratio of 2 to 7 and at least one side of the cellulose ester film has a dynamic friction coefficient of 0.3 to 1.5.

Claims 15-16 (Canceled).

17. (Previously Presented) The cellulose ester film of claim 1 wherein the particles are selected from the group consisting of silicon dioxide, titanium dioxide, aluminum oxide, and zirconium oxide.

18. (Previously Presented) The cellulose ester film of claim 17 wherein the particles are silicon dioxide.

19-20. (Canceled).